

CURRICULUM

Dr. Babasaheb Ambedkar Technological University, Lonere

BTES206L Workshop Practice

Teaching Scheme:

Examination Scheme:

Practical: 4 hrs/batch

Internal Assessment: 60 Marks

External Exam: 40 Marks

Instruction to Students:

Each student is required to maintain a "workshop diary" consisting of drawing / sketches of the jobs and a brief description of tools, equipment, and procedure used for doing the job.

List of Practical: (any six)

1. Wood sizing exercises in planning, marking, sawing, chiseling and grooving to make half lap joint and cross lap joint.
2. A job involving cutting, filing to saw cut, filing all sides and faces, corner rounding, drilling and tapping on M. S. plates.
3. A job on use of plumbing tools and preparation of plumbing line involving fixing of water tap and use of elbow, tee, union and coupling, etc.
4. Making a small parts using GI sheet involving development, marking, cutting, bending, brazing and soldering operations- i) Tray ii) Funnel and similar articles.
5. Exercise in Arc welding (MMAW) to make a square butt joint.
6. Exercise in Resistance (Spot) welding to make a lap joint.
7. A job using power operated tools related to sheet metal work, Welding, Fitting, Plumbing, Carpentry and patternmaking.
8. A job on turning of a Mild Steel cylindrical job using center lathe.

Contents:

- a) **Carpentry:** Technical Terms related to wood working, Types of wood, Joining materials, Types of joints - Mortise and Tenon, Dovetail, Half Lap, etc., Methods of preparation and applications, Wood working lathe, safety precautions.
- b) **Welding:** Arc welding - welding joints, edge preparation, welding tools and equipment, Gas welding - types of flames, tools and equipment, Resistance welding - Spot welding, joint preparation, tools and equipment, safety precautions.
- c) **Fitting and Plumbing:** Fitting operation like chipping, filing, right angle, marking, drilling, tapping etc., Fitting hand tools like vices, cold chisel, etc. Drilling machine and its operation, Different types of pipes, joints, taps, fixtures and accessories used in plumbing, safety precautions.
- d) **Sheet Metal Work:** Simple development and cutting, bending, Beading, Flanging, Lancing and shearing of sheet metal, Sheet metal machines - Bending Machine, Guillotine shear, Sheet metal joints, Fluxes and their use.
- e) **Machine shop:** Lathe machine, types of lathes, major parts, cutting tool, turning operations, safety precautions

Reference/Text Books:

1. K. C. John, Mechanical Workshop Practice, Prentice Hall Publication, New Delhi, 2010.
Hazra and Chaudhary, Workshop Technology-I, Media promoters & Publisher private limited.